



**MODEL FA1  
Air Filtration System**

**Operations Manual**

**READ AND SAVE THESE INSTRUCTIONS**

**WARNING:**



Disconnect from power supply before performing maintenance procedures such as cabinet cleaning, changing filters or servicing of electric motor or other electric components

**WARNING:**



To reduce the risk of fire or electric shock, do not use this fan with any solid-state speed control device.

**WARNING:**



For general ventilating use only. Do not use to exhaust hazardous or explosive materials or vapors.

**CAUTION:**

Do not operate without having all filters in place.



Do not operate any fan with a damaged cord or plug. Discard fan or return to an authorized service facility for examination and/or repair.

Do not run cord under carpeting. Do not cover cord with throw rugs, runners or similar coverings. Arrange cord away from traffic area and where it will not be tripped over.

# GETTING STARTED

## Initial set-up

1. Open all cartons & locate hose/clamps and wheels.
2. Remove ALL filters & packing materials from cartons and the FA1 cabinet
3. Place the FA1 on its side & install wheels in bottom plate
4. Remove plastic wrap from gas/odor filter (Part # FA101D).
5. Carefully remove perforated cardboard from top and bottom of filter to expose foam filter media.
6. Place gas/odor filter into bottom of cabinet – note direction of airflow arrow
7. Place HEPA filter (Part # FA100) on top of gas/odor filter – note airflow arrow
8. Place the pre-filter (Part # FA102B) on top of the HEPA filter.
9. Close and latch the lid – Unit is ready for use.

## Locating the air cleaner:

Placing the FA1 as close as possible to the pollution source reduces the amount of hose or duct needed, reduces back-pressure, lowers power consumption and improves overall performance. Wheels are standard equipment on the FA1, but rubber isolators are available if the unit is to be placed permanently in position. If you prefer isolators, call 800-432-7550 to arrange a no-charge exchange.

## Inlet hose attachment:

The FA1 comes standard with a 1 x 3" or 2 x 2" inlet (for single 2" applications one inlet is capped) place the flex hose over the metal air inlet tube and tighten securely with the stainless steel clamp. Connect the hose to a Fumex suction hood or place as close as possible to the pollution source.

## Electric power

FA1's are manufactured for use on 115/1/60 (5.7 amps) or 230/1/60 (3.8 amps) power.

**Confirm that correct power supply is available.**

# CONTROLS

## On/Off Switch

Simple one touch controls – The green light indicating blower speed will confirm power to the unit.

## Blower/Fan

The FA1 utilizes a variable speed blower with three speed settings. Press the fan button to increase/decrease blower speed. Green light will indicate current speed setting. A flashing green light indicates a blower failure. To reset thermal protection disconnect unit from power source and restart. If light continues to flash contact Fumex Inc. for replacement information.

## Filter monitoring

The FA1 utilizes a pressure differential switch to monitor the status of the particulate filters (3). The system monitors across all filters simultaneously and the RED “Change Filter” light will flash when a filter(s) needs to be replaced. The recommended procedure is to first replace the pre-filter – (Part# FA102B) - if light continues to flash then replace the HEPA filter. (NOTE: For heavy dust applications the polyester pre-filter (part# FA103–located inside the FA102B) can be changed individually or use the FA102B-4 large capacity pre-filter))

The FA1 contains a VOC indicator to detect odors/gases in the exhaust stream. When the gas/odor filter becomes saturated (breakthrough occurs) the “Change Gas Filter” warning light will flash. (At initial start-up or when power is disconnected the “Change Gas Filter” light will blink for a short period of time as the voc sensor calibrates.)

# GENERAL FILTER CARE

Fumex FA1 air purifiers feature a multi-stage filtration system designed to remove a wide range of pollutants from the process plume in an extremely efficient, cost-effective manner. The system utilizes a pressure differential switch to indicate a blocked / clogged filter. Once the warning light flashes, filters should be checked and clogged filters replaced.

## **STANDARD FILTERS:**

### Part # FA102B – Pre-filter Assembly

The pre-filter assembly is the first stage in the filtration process. The assembly is composed of high capacity merv 11 rated filter media protected by polyester pre-filter. Unique design minimizes operator/maintenance personnel exposure to contaminants.

#### *Replacement:*

The unique design of the pre-filter allows the filter to be changed as a complete unit or in heavy dust applications the polyester pre-filter can be removed independently. Contact Fumex Inc. regarding any questions/assistance.

### Part # FA100 – HEPA Filter

The HEPA filter is 99.97% efficient in removing particles as small as 0.3 $\mu$  from an airstream. Particles of this size are respirable and can cause significant respiratory problems.

#### *Replacement:*

A HEPA's service life is determined by the volume of sub-micron particles remaining in the airstream after passing through the pre-filters. When properly protected, and depending on loading, HEPA filters often provide months of service. Average service life is 2-4 months.

### Part # FA101D – Adsorbent Cell

Most process plumes contain several gases, some odorous – some not, some toxic at elevated concentrations – some completely harmless regardless of concentration. To ensure employee safety the type and concentration of pollutants must be determined. Please contact Fumex Engineering for selection assistance. For high odor applications contact Fumex for additional options.

The FA1 utilizes a blended activated carbon and activated alumina impregnated with KMnO4 filter to capture and treat gases/odors. This combination of materials provides protection across a broad range of gases commonly found in industrial manufacturing processes.

## **GENERAL MAINTENANCE**

- 1) The blower motor is a sealed unit, 24,000 hr. MTBF rated. It is permanently lubricated and does not require oiling – keep it free of dust accumulations to prevent overheating.
- 2) Remove any loose accumulations of dust/debris from the air filter chamber periodically.

“This product employs overload protection (fuse). A blown fuse indicates an overload or short-circuit situation. If the fuse blows, unplug the product from the outlet. Replace the fuse as per the user servicing instructions (follow product marking for proper fuse rating) and check the product. If the replacement fuse blows, a short circuit may be present and the product should be discarded or returned to an authorized service facility for examination and/or repair”

## **Remote Start/Stop**

The FA1 can be supplied with an optional remote start feature. If this option is factory installed on your unit, simply provide 24v to the red wire and the black wire is “common”. The unit will start when the signal is applied and turn-off when signal is removed.

### **WARNING**

“Connect Remote Starter Cable to 24v, Class 2 Power Supply Only”



### **WARNING**

“Disconnect From All Power Supplies before Servicing”

## R e p l a c e m e n t   P a r t s

Part #	Item	Part #	Item
	<b>Cabinetry</b>		<b>Electrical</b>
FA108	Wheels, standard	FA97	Blower motor ass'y, 115/1/50-60
FA109	Vibration Isolators	FA96	Blower motor ass'y, 240/1/50-60
FA117	Cabinet latch	FA003	Control board assembly
FA118	Cabinet hinge	FA114	Fuse, 10 amp (120vac)
		FA114A	Fuse, 15 amp (240vac)
FA106A	Flanged air inlet nipple, 3"Ø	FA115	Cordset (120vac)
FA106B	Flanged air inlet nipple, 2 x 2"Ø	FA115B	Cordset (230vac)
		FA113	Fuseholder
	<b>Filters</b>		<b>Gas Filters</b>
FA100	HEPA filter	FA101D	A/C + A/A cell w/ KMnO4
FA102B	Pre-Filter	FA101B	Activated carbon
FA103	Polyester pre-filter		

### W a r r a n t y   a n d   L i a b i l i t y   l i m i t a t i o n s :

Fumex FA1 air cleaners are guaranteed for 24 months from date of invoice to be electrically and mechanically sound. This warranty covers the material and workmanship only. Any defective item will be repaired or replaced, at our option, free of charge provided it has not been misused, abused, or otherwise damaged and is returned PREPAID to:

Fumex, Inc. 1150 Cobb International Pl., Kennesaw, GA 30152

There are no warranties which extend beyond the descriptions set forth in this warranty, notwithstanding any knowledge of Fumex, Inc. regarding the use or uses intended to be made of goods, proposed changes or additions to goods, or any assistance or suggestions that may have been made by Fumex personnel. Customer is responsible for determining the suitability of Fumex products for customer's use or resale, or for incorporating them into objects or applications which customer designs, assembles, constructs or manufactures.

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***For Assistance or Technical Support please Contact Fumex Inc.***

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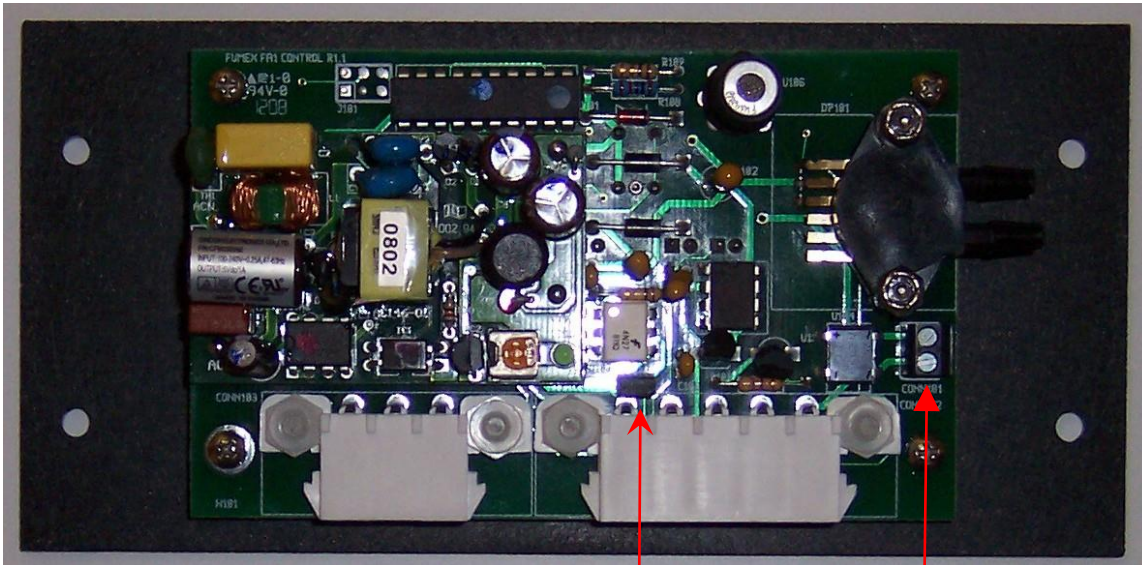


## RELAY ACTIVATION PROCEDURES FOR FA1 UNITS

1. Remove all power sources from FA1 unit
2. Locate eight screws securing cabinet bottom panel
3. Remove all and gently pry bottom panel loose

### CAUTION

**Do not work on panel with power applied**



**Relay activation jumper**

**24 volt start connector**

4. Locate relay activation Jumper on rear of control panel. (Small plastic rectangle)
5. Gently remove jumper by pulling cap off pins. Shorting cap should be installed over a single pin for storage and to prevent loss of cap.

**Once the jumper has been removed the unit will only start by applying the proper voltage to the start stop relay. When the unit is running the on and off switch can be used as long as start relay has power.**

6. Reinstall bottom panel and screws
7. Apply power to start relay (see wiring diagram for your unit)